

磨削检测 TESTING REPORT

客户名称 Customer Name: 赵金良
 型号规格Spec: T29∅115 砂布类型Sand cloth: Z7067F
 植片规格Size: 24x18x90 粒度grain: 60#
 基体规格: T 29 ∅ 1 0 7 角磨机功率power: 1400W 角磨机转速speed: 1500r/min

百叶轮flap disk			切磨材质abrasive(304)			单位: 克				
测前单重 weight of flap disk before grinding	测后单重 weight of flap disk after grinding	损耗 consumpti on of flap disk	测前单重 weight of workpiece before grinding	测后单重 weight of workpiece after grinding	损耗 consumptio n of Iron	有效切磨时间 test time(min)	磨耗比 grindin g ratio	切削速度 cutting speed	设定功率 Set power	备注 remarks
紧80/min 88	86	2	2978.8	2939.2	39.6	10分	19.8	3.96		115/125 1000-1100W
松90/min 87	83.4	3.6	2939.2	2904.8	34.4	10分	9.56	3.44		100/950- 1050W

日期Date:

检验人Examiner:

审核人Auditor: